

ABSTRACT OF THE DISCLOSURE

A method of manufacturing, and resulting pendant for hermetically sealing the crematory remains, hair samples or the like of a loved one or pet, utilizing a laser-welding operation to seal congruent front and rear concave housing members together, preserving the contents there within. The metal utilized is thin, therefore each housing member provides a continuous sacrificial lip of metal along the seam to prevent the laser from blowing a hole through the metal housing. Unlike conventional welding or soldering means, the laser produces very minimal heat build up, preventing damage to the contents therein during welding.